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D3767-1
Job Sheet 194091

Part No: D3767-1

Job Qty: 6 pcs

Part Name: Upper Rail



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/25/19

Job Tracking No:

Due Date: 5/28/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 08-07-21 revB as per dwg DD verified by:EC IPP Rev:B Added drilling tooling 08-08-26 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
100	Small Fab - 1	6 pcs	5/28/19		0.00	2.44	Small Fab - 1			DAS 71 9-89 19-6-27
							Small Fab - 2			
							Small Fab - 3			
							Small Fab - 4			
							Small Fab - 5			
							Small Fab - 6			
							Small Fab - 7			
110	QC 5	6 pcs	5/28/19		0.00	0.00	QC 5 - 10			
							QC 5 - 12			
							QC 5 - 17			
							QC 5 - 18			
							QC 5 - 19			
							QC 5 - 22			
							QC 5 - 24			
							QC 5 - 3			
							QC 5 - 43			
							QC 5 - 49			
							QC 5 - 51			
							QC 5 - 58			
							QC 5 - 68			
							QC 5 - 9			
							QC 5 - 50			
							QC 5 - 30			
							QC 5 - 40			
120	Handfinish - 1-1 Chemical-B4B	6 pcs	5/28/19		0.00	0.34	Handfinish - 1 - 1 - B4B			DAS 40 19-02-2019 BEB 19-09-892
							Handfinish - 1 - 2 - B4B			
							Handfinish - 1 - 3 - B4B			
							Handfinish - 1 - 4 - B4B			
							Handfinish - 1 - 5 - B4B			
							Handfinish - 1 - 6 - B4B			

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				Handfinish - 1 - 7 - B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 - B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	
				Handfinish - 1 - 15 - B4B	
				Handfinish - 1 - 16 - B4B	
				Handfinish - 1 - 17 - B4B	
				Handfinish - 1 - 18 - B4B	
				Handfinish - 1 - 19 - B4B	
				Handfinish - 1 - 20 - B4B	
				Handfinish - 1 - 21 - B4B	
				Handfinish - 1 - 22 - B4B	
130 QC 7	6 pcs	5/28/19	0.00 0.00	QC 7 - 10	
				QC 7 - 13	
				QC 7 - 14	
				QC 7 - 15	
				QC 7 - 17	
				QC 7 - 18	
				QC 7 - 19	
				QC 7 - 2	
				QC 7 - 28	
				QC 7 - 3	
				QC 7 - 30	
				QC 7 - 34	
				QC 7 - 36	
				QC 7 - 37	
				QC 7 - 41	
				QC 7 - 47	
				QC 7 - 48	
				QC 7 - 51	
				QC 7 - 58	JUL 02 2019
				QC 7 - 59	
				QC 7 - 60	
				QC 7 - 9	DAS
				QC 7 - 68	81
				QC 7 - 50	9-89
				QC 7 - 67	
				QC 7 - 40	
140 Packaging 3-1 - Stock - B4B	6 pcs	5/28/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	

					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	PC 57354
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
150 QC 21 - SA	6 pcs	5/28/19	0.00 0.00		QC 21 - SA - 21	21
					QC 21 - SA - 70	21
					QC 21 - SA - 53	21

Part Op 100 - 1- Cut tube to lenght as per dwg D3767 2- Drill holes thru to finish size as per dwg D3767 Using DT9410,Locate
 Descriptions: tube on stop labelled #2 and then drill holes labelled #2 3- Deburr

110 - (QC5- Inspect part completeness to step on W/O)

120 - (Chemical Conversion Coat per QSI005 4.1)

130 - (QC7-Inspect Chemical Conversion Coat)

140 - (Identify as per dwg & Stock Location:_____)

150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6T1.000W065	6061T6 Round Tube 1.00 X .065W	16.7502 ft (2.7917 ea)	100-Small Fab - 1	5148151

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	M6061T6T1.000W065	17	79	0

Part Specifications

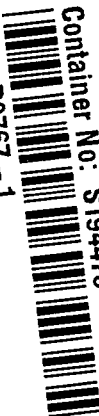
Specifications could not be found.

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Container No: S194478



Part: D3767-1

Job No: 194091

Serial No/Batch: S194478

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 06/21/19